

Matrix of ISO Filler Metal Draft Standards – Status as of September 2007

Type of Filler Metal or Other Standard	Non Alloy and Fine Grain Steels	Creep Resisting Steels	High Tensile Steels	Stainless and Heat Resisting Steels	Nickel and Nickel Base Alloys	Aluminum Alloys	Cast Iron	Copper Base Alloys	Titanium
Covered Electrodes	2560 – ISO published 2002-11-01 CD comments resolved 2007-07, to DIS	3580 – IIW published 2004-03-15, revision agreed to go to DIS vote	18275 - ISO published 2005-03-01 corrigendum to FDIS vote	3581 – IIW published 2003-02-01 corrigendum to DIS vote	14172 - ISO corrigenda published 2004-07-01, 2005-05-30; revision DIS vote closes 2007-10-10		1071 – CEN published 2003-07-01		Not Applicable
Tubular Cored Wires (and Rods)	17632 – ISO published 2004-10-01	17634 – ISO published 2004-11-01	18276 - ISO published 2005-02-15	17633 – ISO published 2004-07-01		Not Applicable			Not Applicable
Rods for Oxy-fuel Gas Welding	ISO 636:1989			Not Applicable	Not Applicable	Not Applicable		Not Applicable	Not Applicable
Wires and Rods	14341 – ISO published 2002-11-01, needs revision	21952 - ISO FDIS vote closes 2007-10-16	16834 - ISO published 2006-01-09	14343 – IIW Published 2002-02-15 (strips) published 2006-03-15 - Amendment 2 (add composition) and revision started	18274 - ISO published 2004-03-01, Corrigendum 1 published 2005-06-01, Corrigendum 2 published 2006-11-01; minor revision proposed	18273 - ISO published 2004-03-01; confirmed 2007-07		24373 - CEN DIS vote closed 2007-04-02, comments resolved 2007-07, to FDIS	24034 – ISO Published 2005-10-01; amendment DIS vote closes 2007-10-10
Wires, Rods and Deposits for GTA	636 – ISO published 2004-05-15								
Submerged Arc Wires (Strips) and Deposits	14171 – ISO published 2002-11-01; revision starting	24598 - ISO FDIS vote closes 2007-10-16	26304 – ISO DIS vote closes 2007-11-12			Not Applicable		Not Applicable	
Submerged Arc Fluxes	14174 – ISO Published 2004-06-15, revision being drafted					Not Applicable	Not Applicable	Not Applicable	Not Applicable
Procurement Guidelines	14344 – IIW Published by ISO 2002-07-17, adopted by CEN as a European standard 2005-03-02; revision to DIS vote								
Shielding Gases	14175:1997 – ISO – DIS comments resolved 2007-07, to FDIS								
Tungsten Electrodes	6848 – ISO published 2004-12-01								
Technical Delivery Conditions	544 – ISO published 2003-11-15, ISO 864 withdrawn								
Hardfacing	ISO Technical Report voting closed 2005-05-31, result positive, IIW Standards Officer completing editing								

Shading and red font indicate new information since the Commission II meetings in July 2007.